



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3022-1

Job Sheet 172789



Part No: D3022-1

Job Qty: 2 ea

Part Name: Seat Pan



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 02.01.23 Revised NG IPP Rev:D 08-04-16 now water jet DD verified by:EC IPP Rev:E 08-12-18 as per ECN08-582 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/02
100	Waterjet	2 pcs	3/3/18	3/3/18	0.00	0.57	Waterjet1		SC 18/04/02
110	QC	2 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/02
120	QC	2 pcs	3/3/18	3/3/18	0.00	0.00	QC8-1		38
130	Brake NC	2 pcs	3/5/18	3/5/18	0.00	0.33	Brake NC 2		9-89 DAS
140	QC	2 pcs	3/5/18	3/5/18	0.00	0.00	QC5		38
200	Packaging	2 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3		9-89
210	QC21-SA	2 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D3022
Descriptions: 200 - LOCATION: WA001
210 - *** HOLES WILL BE OPEN AND TRANSFER DRILLED AT ASSEMBLY***

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.032	2024-T3 .032 Sheet	6.5540 sf (3.277 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.032	7	54	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Seat Pan	14.750Inches ± 0.030	14.780 14.720	14,750	
2	Seat Pan	12.280Inches ± 0.030	12.310 12.250	12,280	
3	Seat Pan	2.720Inches ± 0.030	2.750 2.690	2,720	
4	Seat Pan	14.620Inches ± 0.030	14.650 14.590	14,620	
5	Seat Pan	12.150Inches ± 0.030	12.180 12.120	12,150	

Plex 2/21/18 4:12 PM Dart.Gagnon.Michelle



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Container No: S057491



Part: D3022-1

Job No: 172789

Serial No/Batch: S057491

Revision:

Inspector:

Date: 04/02/18